

Work Order ID 53093

October 22, 2009 3:54:49 PM



Page 1

Item ID: D350-567-115

Accept



Setup Start



Revision ID: D

Stop



Item Name: Interior Floor Window

Start Date: 21/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: PL

Date: 09-10-22

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D350-567

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-567-115-CHG003

CHG004

80216/30

10/10/29 BG 09/10/29

ECN 09-557
D3294 Rev. C

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

9/10/29 @ sf

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

80216/30

80216/30

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Item ID: D350-567-115

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Setup Start



Revision ID: D

Stop



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Start Date: 21/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging					9/11/2			DS
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-115								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/11/03
BS 09-11-2

Picklist Print

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Work Order ID: 53093

Parent Item: D350-567-115RevD

Parent Item Name: Interior Floor Window


Start Date: 21/10/2009

Required Date: 04/11/2009


Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN526C632R12 		Purchased	No			110	Each	256.0000	9.0000		9/10/09	SD
Screw												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	256	
110915	1	
111916	55	
112410	200	

AN960JD6 		Purchased	No			110	Each	1,473.000	9.0000		9/10/09	SD
Washer												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1473	
104537	1114	
6085	359	

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Parent Item: D350-567-115RevD

Parent Item Name: Interior Floor Window



Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
5 D2463RevA  Seal		Manufactured	No			110	f	691.3252	4.4100		9/10/09	sf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	75.3752
25153	0
31350	1.8278
34305	18.25
41121	3.75
43841	51.5474

Main Warehouse

ST404	615.95
50075	615.95

1X (d2463-0530 AS PER DWG) CUT TO 53.00"

D3293-1RevA

Manufactured No

110

Each

12.0000

1.0000

Doubler

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST	4
48541	4

Main Warehouse

ST211	8
52358	8

Picklist Print

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Work Order ID: 53093

Parent Item: D350-567-115RevD

Parent Item Name: Interior Floor Window

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3294-1RevC		Manufactured	No			110	Each	9.0000	1.0000		9/10/09	SP
Bracket												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	9	
51858	9	

D3295-041RevD

Manufactured No



Floor Window

						110	Each	22.0000	1.0000		9/10/09	SP (K)
--	--	--	--	--	--	-----	------	---------	--------	--	---------	--------

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	11	
50101	11	
Main Warehouse		
ST212	11	
50101	11	

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Shop Packet Print

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Picklist Print

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Parent Item Name: Interior Floor Window

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3296-041RevA Door Assembly		Manufactured	No			110	Each	21.0000	1.0000		9/10/09	SL

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	21	
50767	12	
51970	9	

1x SL

MS20470AD4-5 Rivet, Universal Head	Purchased	No				110	Each	2,943.000	2.0000		9/10/29	SL
---------------------------------------	-----------	----	--	--	--	-----	------	-----------	--------	--	---------	----

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	2943	
111916	2943	

2x SL

MS20470AD4-6 Rivet, Universal Head	Purchased	No				110	Each	2,325.000	145.0000		9/10/09	SL
---------------------------------------	-----------	----	--	--	--	-----	------	-----------	----------	--	---------	----

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	2325	
109371	64	
110915	746	
112492	1515	

115x SL

Picklist Print

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Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20470AD4-7  Rivet, Universal Head		Purchased	No			110	Each	3,771.000	15.0000		9/10/09	sl

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3771	
110731	1171	
112492	2600	

MS21042L06

Purchased

No

110

Each

421.0000-9.0000

Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	421	
110123	11	
110731	14	
111548	1	
112243	95	
112369	100	
112433	100	
112465	100	

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Date: 08.07.08

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